

Name: _____ [printed]

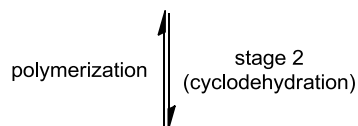
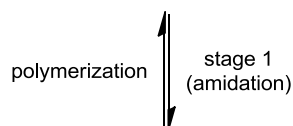
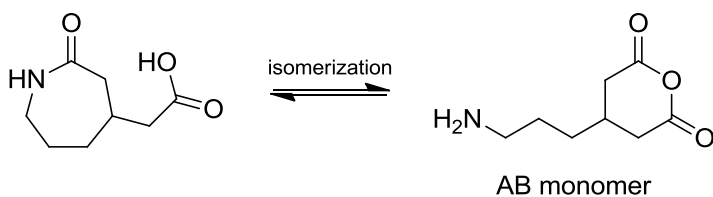
“On my honor, as an Aggie, I have neither given nor received
unauthorized aid on this academic work.”

_____ [signature]

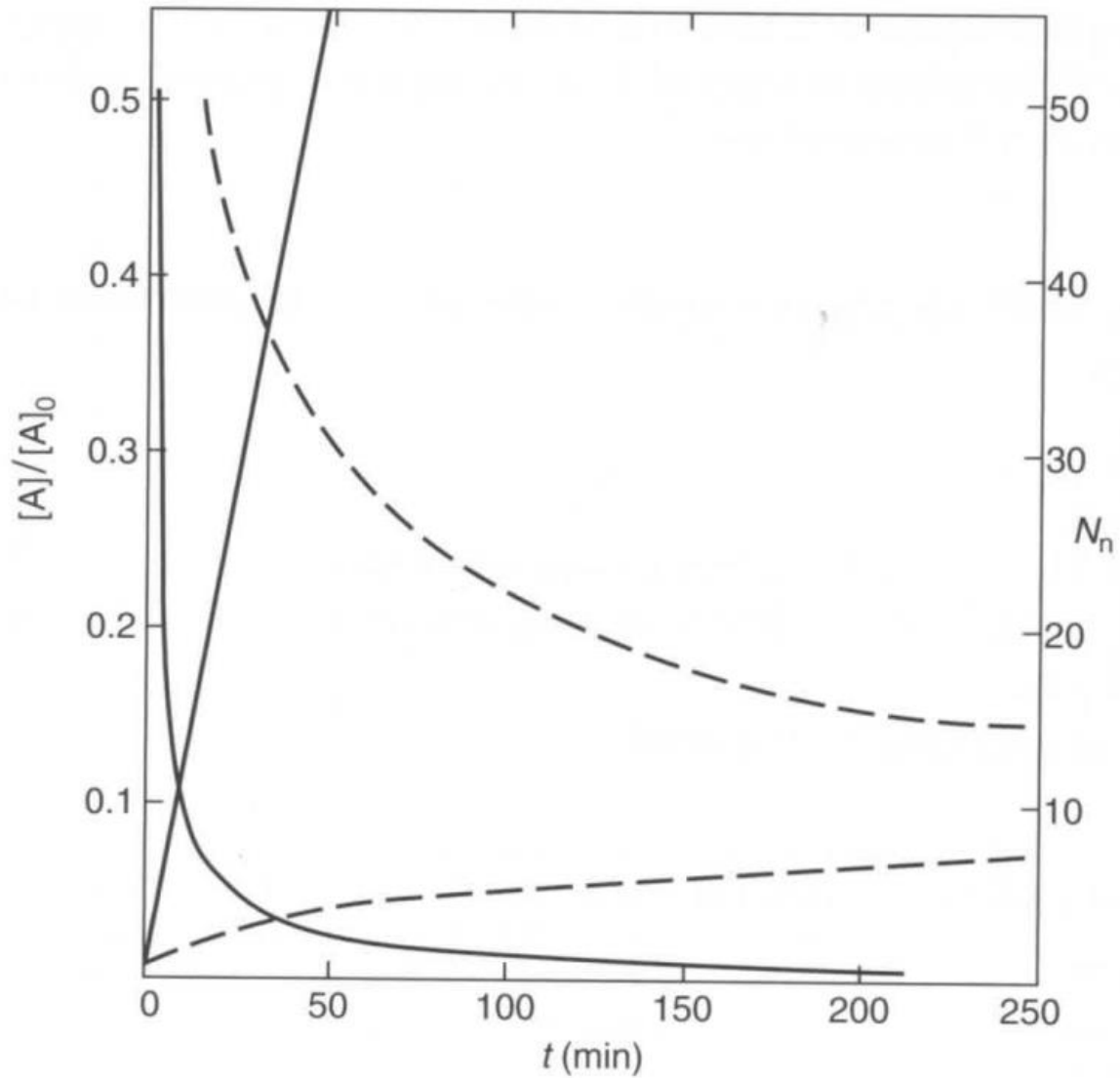
Exam II, February 24, 2011, 125 pts
Polymer Chemistry, CHEM 466, Spring 2011
Texas A&M University, College Station, TX, USA

1. As described in the textbook (Hiemenz, P. C.; Lodge, T. P. *Polymer Chemistry*, 2nd Edition; CRC Press, Taylor & Francis Group: Boca Raton, FL, USA, 2007) problem 2.3, heating of β -carboxymethyl caprolactam at 270 °C promotes isomerization to an AB monomer, which then undergoes polymerization to afford a polyimide.

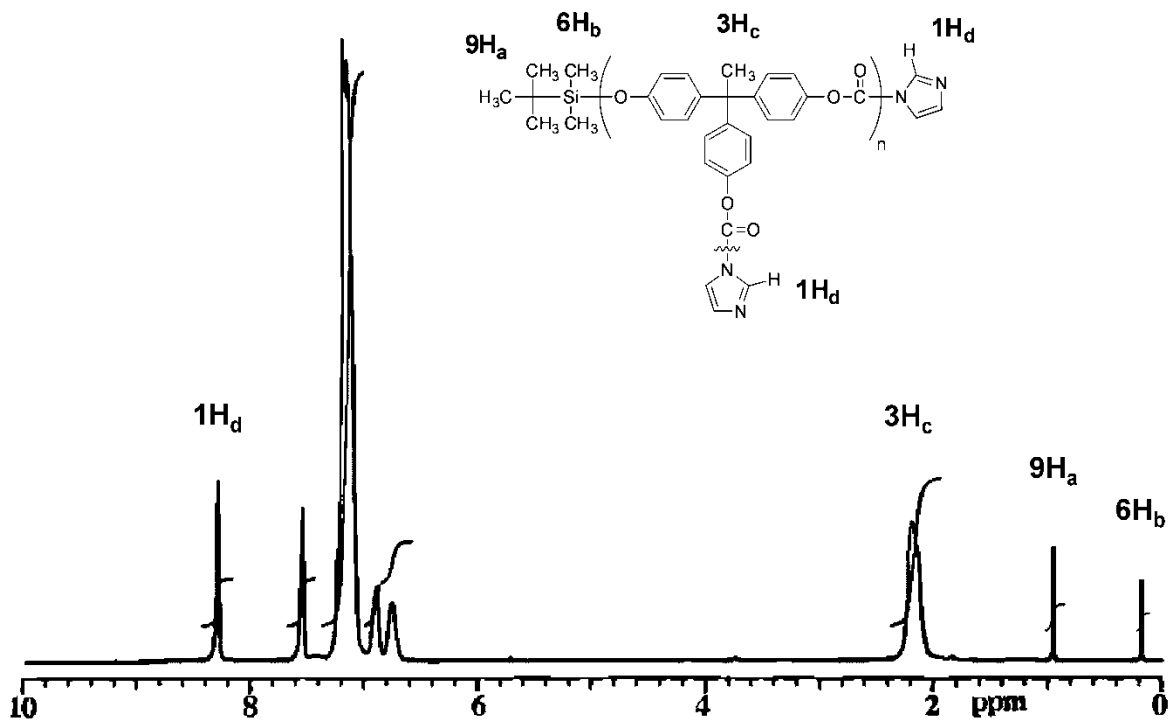
- (a) Provide balanced chemical reaction equations that illustrate the chemical structures for the polymers and any condensation by-products for the two stages of polymerization shown below. [10 points]



- (b) Label the four plots of the figure below (Figure 2.4 of the textbook) to indicate which data are $[A]/[A]_0$ vs. time and N_n (also called DP_n) vs. time for a catalyzed AB polymerization reaction and which data are $[A]/[A]_0$ vs. time and N_n vs. time for an uncatalyzed AB polymerization reaction. [8 points]



2. For the polycarbonate structure and ^1H NMR spectrum given:



[you can see that 3H_c is actually $(3n)\text{H}_c$ and 1H_d is actually $(1n+1)\text{H}_d$]

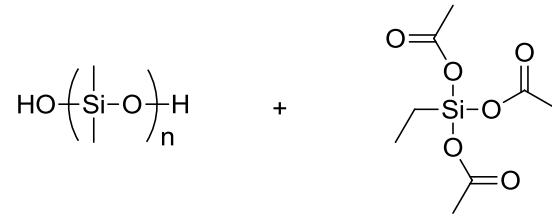
(a) Determine the degree of polymerization. [15 points]

(b) Calculate the number-average molecular weight. [10 points]

Name: _____ [printed]

- (c) Provide the structure for a monomer that could be used to produce this polymer. [5 points]
- (d) Based upon your monomer and the wavy line included in the structure above, state the type of macromolecular architecture of this polycarbonate. [2 points]
- (e) Draw-out the chemical structure, showing a sufficient number of repeat units to be able to illustrate the four different types of units that this structure may contain. [6 points]
- (f) Label those different types of units upon your structure above. [4 points]

3. For the silicone adhesive components shown below:



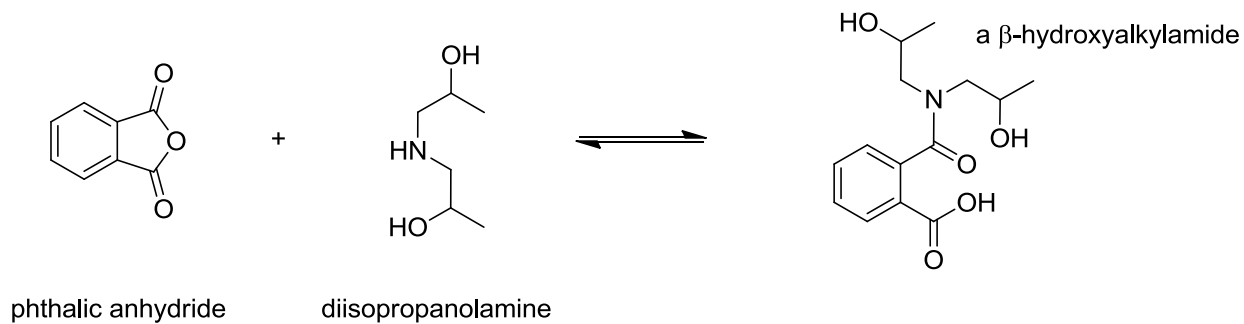
(a) Draw the chemical reactions that are involved during the curing of the materials. [10 points]

(b) Draw the structure for the crosslinked network product. [10 points]

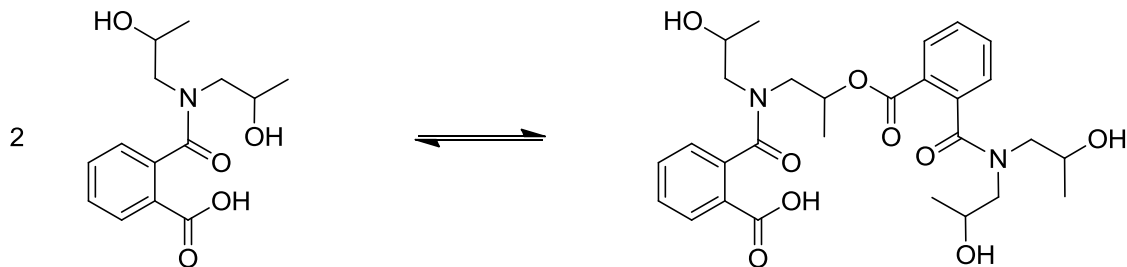
(c) Calculate the gel point (reminder: $p_c = 2/f_{av}$ and $f_{av} = \frac{\sum N_i f_i}{\sum N_i}$ for a stoichiometric balance of functional groups). [5 points]

4. Provide detailed electron arrow-pushing mechanisms that allow for the establishment of the amide and ester linkages in DSM's Hybrane[®] polyesteramides.

(a) Draw the mechanism for the reaction of phthalic anhydride with diisopropanolamine to give an initial β -hydroxyalkylamide. [6 points]

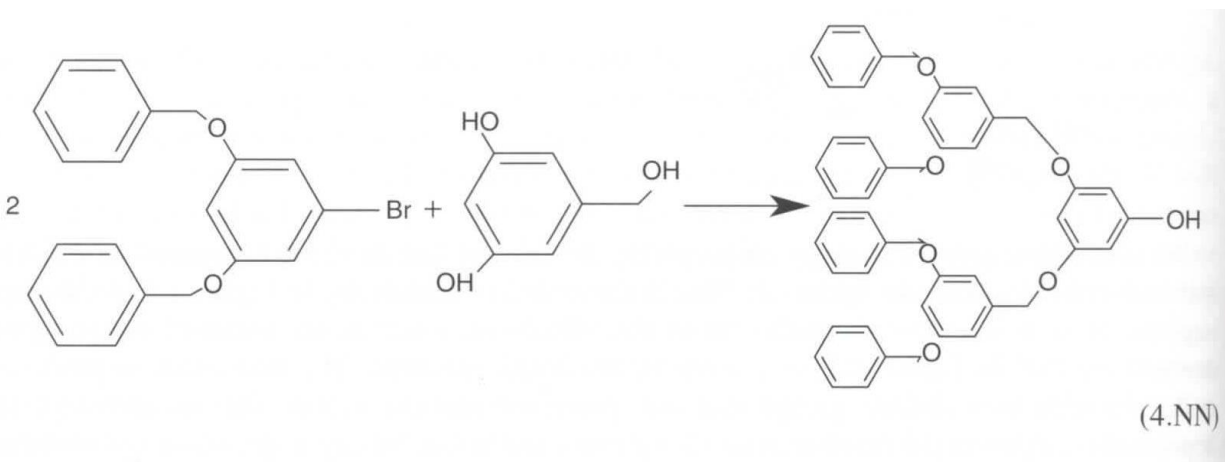


- (b) Draw the mechanism for the reactions between two of the initial β -hydroxyalkylamides, which involve an oxazolinium ion intermediate, to give the esteramide structure shown. [10 points]



- (c) Suggest two applications that may take advantage of the hyperbranched polymer architecture, and the unique physical and chemical properties that result. [4 points]

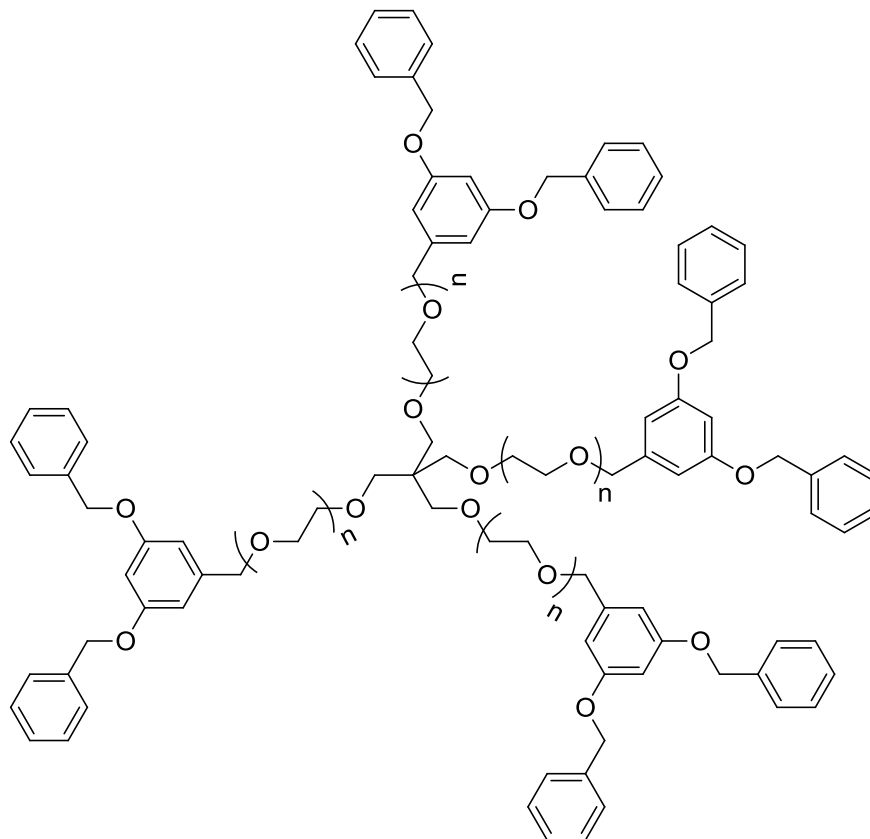
5. There are several errors in some of the chemical structures shown on page 160 of your textbook.



(a) Identify the errors by circling them in the structures above. [5 points]

Name: _____ [printed]

(b) Provide a retrosynthesis for the following hybrid dendritic-linear star polymer structure. [15 points]



Equations, which may be of use:

Number-average molecular weight:

$$M_n = \frac{\sum N_x M_x}{\sum N_x}$$

N_x = # moles of polymer chains having molecular weight, M_x

Weight-average molecular weight:

$$M_w = \sum w_x M_x = \frac{\sum N_x M_x^2}{\sum N_x M_x}$$

w_x = wt fraction of polymer chains having molecular weight, $M_x = \frac{N_x M_x}{\sum N_x M_x}$

Degree of polymerization:

$$DP_n = \frac{1}{1 - c}$$

c = extent of conversion of functional groups

Polydispersity index:

$$PDI = \frac{M_w}{M_n}$$

Critical extent of reaction:

$$p_c = \frac{2}{f_{av}}$$

Average degree of monomer functionality:

$$f_{av} = \frac{\sum N_i f_i}{\sum N_i}$$

Textbook:

Hiemenz, P. C.; Lodge, T. P. *Polymer Chemistry*, 2nd Edition; CRC Press, Taylor & Francis Group: Boca Raton, FL, USA, 2007